

# **COLLARING MACHINE**

Cordless Collaring Machine for Stainless Steel Pipes

T-54c SST

## T-54c SST Collaring Machine

The powerful **T-DRILL T-54c SST** is an ideal solution for making tee joints of O.D. <sup>17</sup>-54 mm in just a couple of minutes. The cordless collaring machine is easy to use and adjust according to your needs.

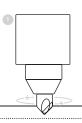
The **T-54c SST** is excellent for construction and renovation projects, as well as for the demanding field conditions in maintenance, repair work, and the process industry.

With the **T-DRILL T-54c SST**, there is no need for separate T-pieces, which ensures both efficiency and cost-effectiveness for your operations.

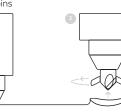


### **THE T-DRILL PROCESS**

1. Drilling of the pilot hole



2. Extension of the forming pins



3. Finished collar

## T-54c SST Capacity

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Run tube outside diameter

Branch tube outside diameter

mm	17,2	21,3	26,9	33,7	42,4	48,3	
Tee range	17-19	20-25	25-30	30-34	34-44	* 45-54	
26,9	2,0	2,0	1,6	-	-	-	
33,7	2,0	2,77	2,77	1,6	-	-	
42,4	2,0	2,77	2,77	2,77	1,6	-	
48,3	2,0	2,77	2,77	2,77	2,77	1,6	
60,3	2,0	2,77	2,77	2,77	2,77	2,77	
76,1	2,0	3,05	3,05	3,05	3,05	3,05	
88,9	2,0	3,05	3,05	3,05	3,05	3,05	
114,3	2,0	3,05	3,05	3,05	3,05	3,05	
≤ 300	With optional ring clamps						

Max wall thickness of stainless steel pipe (mm)

\* Over 51 mm O.D. max. wall thickness 2,0 mm



## DO IT WITH T-DRILL

Cut costs - Improve quality - Increase profit

- No T-fittings
- No costly inventories
- No tube cutting

- Only one welded joint
- Minimized inspection cost
- Tee ratio variation flexibility
- Smaller risk of leakage or call-backs
- Optimized flow-characteristics

**MANUFACTURER:** 



### T-DRILL OY

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