



Certificate Number 22-5444569  
 Effective Date 05-SEP-2022  
 Expiration Date 04-SEP-2027  
 ABS Port Office Turku Port  
 Website www.eagle.org

## CERTIFICATE OF Manufacturing Assessment

This is to certify that the Undersigned evaluated the manufacturing quality procedures of

**T-DRILL Oy**

located at

**AMPUJANTIE 32, LAIHIA, FI 66400 Finland**

The quality monitoring systems during production were verified to reflect the specific surveys, required by the ABS Rules, Guides, the associated Specifications and Standards for the manufacture of

**Collaring Machines: S-Series, T-Series, Plus-500 and CEC-170**

**Flanging and Expansion Machines: F-series: F-200, F-400 F-420e**

This manufacturer presented a sample or specimen of the product, representative of the "type" approved for the purpose of verifying that the "type" has been manufactured in conformance with the Manufacturer's Product Design Assessment(s).

This Certificate is manufacturer and location specific and is subject to annual audits. Consult the ABS Type Approval website to confirm the continued validity of this certificate and the status of products.

The ABS Office issuing the certificate is to be kept updated with changes to the production methods, quality control systems, products and models and any changes made.



Jari Mäki, Surveyor

**Annual Endorsement**

**First**

**Second**

**Third**

**Fourth**



NOTE: This Certificate evidences compliance with one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping and is issued solely for the use of the Bureau, its committees, its clients or other authorized entities. This Certificate is a representation only that the structure, item of material, equipment, machinery or any other item covered by this Certificate has met one or more of the Rules, guides, standards or other criteria of American Bureau of Shipping as of the date of issue. Parties are advised to review the Rules for the scope and conditions of classification and to review the survey records for a fuller description of any restrictions or limitation on the vessel's service or surveys. The validity, applicability and interpretation of this Certificate is governed by the Rules and standards of American Bureau of Shipping who shall remain the sole judge thereof. Nothing contained in this Certificate or in any notation made in contemplation of this Certificate shall be deemed to relieve any designer, builder, owner, manufacturer, seller, supplier, repairer, operator or other entity of any warranty express or implied.